

WATER Fill-R Grey

P 2P33

eSense waterborne filler, grey



Application:	Pioneer Series - eSense undercoat solutions.
Key Features:	Eco effectiveness - waterborne one-component filler. For cosmetic repair. Sealer for TPA and cured old paintwork.
Remarks:	Minimum application temperature: 15°C.

Storage temperature	5-45 °C
Shelf life	18 months



Cleaning

Clean the surface with PRE Clean-R PK 2P20 before applying WATER Fill-R Grey.

Handling

Product is suitable on

- OEM parts with e-coat
- Old paintwork
- Sheet steel
- Galvanised sheet steel
- Aluminium

Small sand throughs can be coated directly with WATER Fill-R Grey P 2P33.



If bare metal areas are primed with MULTI Purpos-R Grey P 2P63, the product can be used on



Do not use on top of wash primer METAL Prim-R Beige.

Safety advice:

2004/42/IIIB(c I)(540)180: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.








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		100:10		
	Mixing Ratio	100 % by volume	P 2P33 eSense waterborne filler, grey	
	Thinner	10 % by volume	RA 050 Thinner	
	Spray viscosity at 20°C	DIN 4: 25-35 s ISO 4: 72-108 s	Potlife at 20°C	7 days

	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.7-1.9	1.6-1.8
Number of spray coats	2	
Flash off at 20°C	min	Flash off between spray coats until mat, no flash off before drying.
Film thickness	µm	40-60

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Drying



Drying at 20°C	2 h
Drying at 60°C	30 min



Infrared (short wave) 8 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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