

PLASTIC Fill-R Grey



P 2P43

Variant for sanding filler application

| | |
|----------------------|--|
| Application: | Pioneer Series - eSense undercoat solutions. |
| Key Features: | eSense primer filler, grey |
| Remarks: | On top the dried, sanded and cleaned B 2P42, the product P 2P43 should be applied, dried and sanded. Clean the surface with SILICONE Remov-R before applying PLASTIC Fill-R Grey. |

| | |
|----------------------------|-----------|
| Storage temperature | 5-45 °C |
| Shelf life | 24 months |

Handling



Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

Safety advice:

2004/42/IIIB(c 1)(540)539: The EU limit value for this product (product category: IIB.c 1) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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4:1:1



Mixing Ratio

100 % by volume P 2P43 eSense primer filler, grey



Hardener

25 % by volume H 2P84 eSense Fill-R hardener





Thinner

25 % by volume
 R 2P20 eSense undercoat thinner, medium
 R 2P15 eSense thinner, fast
 R 2P25 eSense thinner, medium



Spray viscosity at 20°C

DIN 4: 17-19 s **Potlife at 20°C** 3.5 h
 ISO 4: 35-45 s

| |  HVLP spray gun |  Compliant gravity-feed spray gun |
|------------------------------|---|---|
| Application pressure | bar | 2 |
| Nozzle pressure | bar | 0.7 |
| Nozzle size | 1.3 | 1.3-1.4 |
| Number of spray coats | | ½ + 1 |
| Film thickness | µm | 30-40 |

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Drying



Drying at 60°C 30 min



Orbital sanding, dry

P400-P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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