WET Fill-R White

P 2P71

Variant Sanding Filler with A 2P40 PLASTIC Tune-R for paintable plastics

eSense
repair the right way

Application:	Pioneer Series - eSense undercoat solutions.
Key Features:	Additive A 2P40 PLASTIC Tune-R which makes WET Fill-R White suitable for direct application to all paintable plastic substrates
Remarks:	Can be mixed with WET Fill-R Black at any ratio to produce different shades of grey.

Storage temperature	5-45 °C
Shelf life	24 months

Handling

Use on plastic substrates in combination with A 2P40 PLASTIC Tune-R.
Product is suitable on
Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

Safety advice:
2004/42/IIB(c I)(540)539: The EU limit value for this product (product category: IIB.c I) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.
It cannot be ruled out that this product contains particles < 0.1 µm.
The products are suitable for professional use only.
For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.
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Perfection made simple

R-M®

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A brand of BASF – We create chemistry

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	3:1:1	
Mixing Ratio	100 % by volume	P 2P71 eSense wet-on-wet filler, white
Hardener	33 % by volume	H 2P84 eSense Fill-R hardener
Thinner	33 % by volume	A 2P40 eSense plastic adhesion additive
Spray viscosity at 20°C	DIN 4: 17-19 s	
	ISO 4: 35-45 s	
Potlife at 20°C	60 min	

	HVLP spray gun	Compliant gravity-feed spray gun
Application pressure		2 bar
Nozzle pressure	0.7 bar	
Nozzle size	1.3-1.4	1.3-1.4
Number of spray coats	2	
Film thickness	40-60 µm	

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	Drying	
	Drying at 60°C	25 min

	Sanding manual, dry	P500 - P800
	Orbital sanding, dry	P400 - P600

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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