

WET Fill-R Black



P 2P75

Variant Wet-on-Wet Filler with A 2P40 PLASTIC Tune-R for paintable plastics

Application:	Pioneer Series - eSense undercoat solutions.
Key Features:	Additive A 2P40 PLASTIC Tune-R which makes WET Fill-R Black suitable for direct application to all paintable plastic substrates.
Remarks:	Can be mixed with WET Fill-R White at any ratio to produce different shades of grey.

Storage temperature	5-45 °C
Shelf life	24 months

Handling



Use on plastic substrates in combination with A 2P40 PLASTIC Tune-R.

Product is suitable on

Pur-RIM / PP-EPDM / ABS / GRP-SMC / PC-PBTP / PA / PPO / rigid PVC

The product can also be applied to adjacent e-coated new parts.

Safety advice:

2004/42/IIIB(c 1)(540)539: The EU limit value for this product (product category: IIB.c 1) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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3:1:1



Mixing Ratio

100 % by volume

P 2P75 eSense wet-on-wet filler, black



Hardener

33 % by volume

H 2P84 eSense Fill-R hardener



Thinner

33 % by volume

A 2P40 eSense plastic adhesion additive



Spray viscosity at 20°C DIN 4: 17-19 s

ISO 4: 35-45 s

Potlife at 20°C

60 min



HVLP spray gun



Compliant gravity-feed spray gun

Application pressure

2 bar

Nozzle pressure

0.7 bar

Nozzle size

1.3-1.4

1.3-1.4

Number of spray coats

1-2 (one on body-filled area and one on entire surface to be painted)

Flash off at 20°C

15-20 min

Film thickness

20-35 µm

Remark

Apply topcoat wet on wet.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



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