

AGILIS AMPLIFIER

A 2560

Variant Interior

- Application:** AGILIS AMPLIFIER A 2560 can be used as interior color system for under bonnet or engine bay finishing.
- Key Features:** Must be tinted with AGILIS. Water dilutable, less than 7% organic solvents.
- Remarks:**
- It is possible to tint AGILIS AMPLIFIER A 2560 Variant Interior with AGILIS pure mixing bases, AGILIS mixed color formulas and AGILIS RFU mixed formulas, including Solid and Metallic colors.
 - Please refer to the INFO R-M module "R-M AGILIS AMPLIFIER A 2560" for further details and information about application processes.



Cleaning

Clean with PK 700 and PK 2000. New OEM E-Coat panels, sanding is not necessary. Filler or well-cured, old paintwork. Sand with P320. Clean with PK 2000.



Paint System

Please see INFO R-M module "R-M AGILIS AMPLIFIER A 2560".

Safety advice:

2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Handling

Stir formula before adding AGILIS ACTIVATOR A 2220 and AGILIS MIX RA 050.

Mixing Ratios:

Pure mixing bases:

60 parts by weight AGILIS AMPLIFIER A 2560

20 parts by weight AGILIS HB 030

20 parts by weight AGILIS mixing bases*

5 parts by weight AGILIS ACTIVATOR A 2220*

50 parts by weight AGILIS MIX RA 050*

Mixed color formula:

60 parts by weight AGILIS AMPLIFIER A 2560

40 parts by weight AGILIS Mixed color formula*

5 parts by weight AGILIS ACTIVATOR A 2220*

50 parts by weight AGILIS MIX RA 050*

Mixed Ready for Use Formula:

60 parts by weight AGILIS AMPLIFIER A 2560

60 parts by weight AGILIS Mixed ready for use formula*

5 parts by weight AGILIS ACTIVATOR A 2220*

30 parts by weight AGILIS MIX RA 050*



* stir IMMEDIATELY after adding



Spray viscosity at 20°C

DIN 4:

Potlife at 20°C

1 h

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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar	2
Nozzle size		1.3-1.4
Number of spray coats		1 - 2 spray coats for interior colors
Flash off at 20°C	min	5
Film thickness	µm	15-25

Application Remark Spraying pressure = inlet pressure
 The setup depends on the spray gun supplier, please refer to the INFO R-M module "BASIC KNOWLEDGE - BODYSHOP EQUIPMENT" for detailed information.

Drying



Drying at 60°C

20 min after flash-off (or together with the exterior finish)

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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