

AGILIS BASE

HB 030X

Variant Interior

Application: Variant for Interior finish



Paint System

Please see INFO R-M module "INTERIOR COLOR PROCESS - AGILIS".



Mixing Ratio

100 % by weight

HB 010 Mixing clear for AGILIS Basecoat
 HB 010X Mixing clear for AGILIS Basecoat
 HB 030 Mixing clear for AGILIS Basecoat
 HB 030X Mixing clear for AGILIS Basecoat
 Solids and Metallic (acc. to mixing formula)



Hardener

10 % by weight

A 2220 Activator for Interior



Thinner

50 % by weight

RA 220 Interior thinner
 Stir IMMEDIATELY after adding AGILIS ACTIVATOR A 2220 and
 AGILIS INTERIOR MIX RA 220.



Spray viscosity at 20°C

DIN 4:

Potlife at 20°C

2 h

Safety advice:

2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar	2
Nozzle size		1.3-1.4
Number of spray coats		1 full coat + 1 "Finish coat" applied wet-on-wet.
Flash off at 20°C	min	5 min flash-off after the "Finish coat"
Film thickness	µm	10-15
Application Remark	Spraying pressure = Inlet pressure The setup depends on the spray gun supplier, please refer to the INFO R-M module "BASIC KNOWLEDGE - BODYSHOP EQUIPMENT" for detailed information	

Drying



Drying at 60°C

20 min
after flash off

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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