

AGILIS BLENDER

A 2530 Blender

- Application:** The function of AGILIS BLENDER A 2530 is to optimize the alignment of special-effect particles in blending areas. When the basecoat is applied in the blending area, the effect particles of the overspray can align to only a limited extent. If AGILIS BLENDER A 2530 is applied to the blending area beforehand, it absorbs the basecoat overspray and the effect particles contained in the overspray can align as in a coherent basecoat applied wet. This prevents possible shadows resulting from improperly aligned effect particles, including sanding scratches.
- Key Features:** AGILIS BLENDER A 2530 is ready for use and does not have to be adjusted with a separate thinner.
- Remarks:** AGILIS BLENDER A 2530 is never flashed-off until mat before the blend-in repair with AGILIS has been completed.
For blend in repairs which have to be performed with high temperature or low humidity, the AGILIS BLENDER A 2530X can be used instead of AGILIS BLENDER A 2530, as long as the X mixing clear and thinner is also used with the basecoat.



Paint System

Please see INFO R-M module "R-M AGILIS".

Material is ready for use.
Just shake the material before use.

Safety advice:

2004/42/IIIB(d)(420)249: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar	2
Nozzle size		1.3-1.4
Number of spray coats		1 full coat + 1 "Finish coat" applied wet-on-wet
Flash off at 20°C	min	AGILIS BLENDER A 2530 is never flashed-off until mat before the blend-in repair with AGILIS has been completed.
Film thickness	µm	10-15
Application Remark		Spraying pressure = Inlet pressure The setup depends on the spray gun supplier, please refer to the INFO R-M module "BASIC KNOWLEDGE – BODYSHOP EQUIPMENT" for detailed information.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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