

# AGILIS

## R-M AGILIS Variant Interior

**Application:** Variant for Interior finish



**Paint System** Please see INFO R-M module "INTERIOR COLOR PROCESS - AGILIS".



**Mixing Ratio** 100 % by weight R-M AGILIS Waterborne basecoat  
Solids and Metallic (acc. to mixing formula)



**Hardener** 10 % by weight A 2220 Activator for Interior



**Thinner** 50 % by weight RA 220 Interior thinner  
Stir IMMEDIATELY after adding AGILIS ACTIVATOR A 2220 and  
AGILIS INTERIOR MIX RA 220.



**Spray viscosity at 20°C** DIN 4: **Potlife at 20°C** 2 h

**Safety advice:**

**2004/42/IIIB(d)(420)249:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar	2
Nozzle size		1.3-1.4
Number of spray coats		1 full coat + 1 "Finish coat" applied wet-on-wet.
Flash off at 20°C	min	5 min flash-off after the "Finish coat"
Film thickness	µm	10-15
Application Remark	Spraying pressure = Inlet pressure The setup depends on the spray gun supplier, please refer to the INFO R-M module "BASIC KNOWLEDGE - BODYSHOP EQUIPMENT" for detailed information	

### Drying



Drying at 60°C

20 min  
after flash off

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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