

# AGILIS

## R-M AGILIS Variant Interior

**Application:** Variant for Interior finish

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**Paint System**

Please see INFO R-M module "INTERIOR COLOR PROCESS - AGILIS".

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**Mixing Ratio**

100 % by weight

R-M AGILIS Waterborne basecoat  
Solids and Metallic (acc. to mixing formula)



**Hardener**

10 % by weight

A 2220 Activator for Interior



**Thinner**

50 % by weight

RA 220 Interior thinner  
Stir IMMEDIATELY after adding AGILIS ACTIVATOR  
A 2220 and AGILIS INTERIOR MIX RA 220.

**Potlife at 20°C**

2 h

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**Safety advice:**

**2004/42/IIIB(d)(420)249:** The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

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HVLP spray gun



Compliant gravity-feed spray gun

|                       |  |
|-----------------------|--|
| Application pressure  | 2 bar  |
| Nozzle size           | 1.3-1.4 mm   |
| Number of spray coats | 1 full coat + 1 "Finish coat" applied wet-on-wet.  |
| Flash off at 20°C     | 5 min flash-off after the "Finish coat"  |
| Film thickness        | 10-15 µm   |
| Application Remark    | Spraying pressure = Inlet pressure<br>The setup depends on the spray gun supplier, please refer to the INFO R-M module "BASIC KNOWLEDGE - BODYSHOP EQUIPMENT" for detailed information |

### Drying



Drying at 60°C

20 min  
after flash off

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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