



Additive for accelerating air drying

Product category: **C 5**

Fields of use:

AIRFLASH A2140E eSense is only intended for use with RAPIDCLEAR C 2570E eSense.

Additional Information

Using AIRFLASH A2140E eSense will allow for a dust-free surface more quickly. Sandability, polishability and readiness for assembly will be significantly improved. AIRFLASH A2140E eSense is particularly suited for bodyshops who want to save energy and dry the clearcoat at a panel temperature below 60°C. AIRFLASH A2140E eSense can help to reduce the occupation times of the combi-booth and drying oven. AIRFLASH A2140E eSense is particularly suited for small repairs.

Technical characteristics

Solids content ~ 1.0%	Density 0.820 – 0.920 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 12 months

Application

The additive replaces the thinner in the mixing ratio of the product in which it is used.

Substrates / Pre-treatment / Cleaning:

Refer to the technical data sheet of the product in which AIRFLASH A2140E eSense is used.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these statements do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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	<p>RAPIDCLEAR C 2570E eSense 300% by vol. H 2550E e Sense 100% by vol. AIRFLASH A2140E eSense 100% by vol. Mix well and strain before application.</p>																
	AIRFLASH A2140E eSense will reduce the potlife.																
	Refer to the technical data sheet of the product in which AIRFLASH A2140E eSense is used.																
	Spraycoats: 1 ½ without intermediate flash-off time Film thickness: approx. 50 µm																
	<table border="1"> <thead> <tr> <th></th> <th>20°C</th> <th>40°C</th> <th>60°C</th> </tr> </thead> <tbody> <tr> <td>RAPIDCLEAR C 2570E eSense</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Dust-free after</td> <td>20 – 30 min*</td> <td>10 – 15 min</td> <td>< 10 min</td> </tr> <tr> <td>Polishable after</td> <td>2 – 3 h</td> <td>1 h**</td> <td>1 h**</td> </tr> </tbody> </table> <p>*Spraybooth in circulating air mode **Waiting time at room temperature after surface drying in the oven</p>		20°C	40°C	60°C	RAPIDCLEAR C 2570E eSense				Dust-free after	20 – 30 min*	10 – 15 min	< 10 min	Polishable after	2 – 3 h	1 h**	1 h**
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Finishing

Finishing operations can be performed after the indicated times.

Safety instructions

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

Comply with presentsafety instructions and personal protective equipment