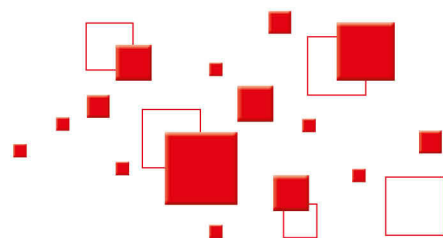


# Technical Information

## AM 850 PRIMEFILL



Primer filler

Product Category: **C 2.3**

### Fields of use

Primer filler with anti-corrosive properties for direct use on metal substrates (steel, aluminum, galvanized steel as per quality standard of the automotive industry).

### Additional Information

The product can be used either as a primer applied in one or two spraycoats followed by a filler coat or as primer filler directly under a topcoat.

### Technical characteristics

Solids content 14 % ± 2	Density 0.700 – 0.800 g/cm <sup>3</sup>
Storage temperature min. 5°C to max. 45°C	Shelf life 36 months

### Application

Shake vigorously for 2 min. before use.

### Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and old paintwork with P240). Clean with PK 1000.

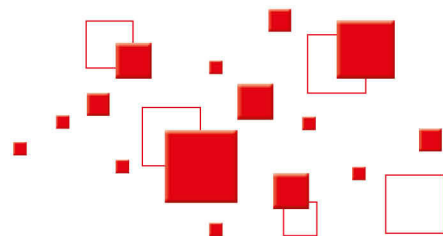
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

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# Technical Information

## AM 850 PRIMEFILL



	Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.		
	Spraycoats: Film thickness:	<b>Primer</b> 1 – 2 15 – 20 µm	<b>Primer filler</b> 3 – 4 30 – 40 µm
	Drying at 20°C: Drying at 60°C:	10 min. /	1.5 – 2 hours 30 min.
	(short wave) (medium wave)	/ /	5 min. at 50% 7 min.

### Finishing

When product is used as a primer, apply an R-M 2K filler or an R-M topcoat wet on wet. Intermediate sanding is required when flash-off time exceeds 10 hours at 20°C. When product is used as primer filler, sand with P600 soft pad or wet with P800.

### Safety instructions

**2004/42/IIIB(e)(840)695:** The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 695 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.