

PRIMEFILL

AM 850 Primer Filler

Application: Primer filler with anti-corrosive properties for direct use on metal substrates (steel, aluminum, galvanized steel as per quality standard of the automotive industry).

Key Features: The product can be used either as a primer applied in one or two spraycoats followed by a filler coat or as primer filler directly under a topcoat.

Solid Content	14 % +/- 2
Density	0.7-0.8 g/cm ³
Storage temperature	5-45 °C
Shelf life	36 months



Cleaning

Clean with PK 700 or PK 900.
Sand (steel with P80, aluminum with P150-P180, galvanized steel and old paintwork with P240). Clean with PK 1000.

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min. before use.



Number of spraycoats: 3 - 4
Film thickness: 30 - 40 µm

Safety advice:

2004/42/IIB(e)(840)695: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 695 g/l. It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Drying



Drying at 20°C 1.5-2 h

Drying at 60°C 30 min



Infrared (short wave) 5 min
50%

Infrared (medium wave) 7 min



Sanding manual, wet

P800



Sanding manual, dry

P600 soft pad

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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