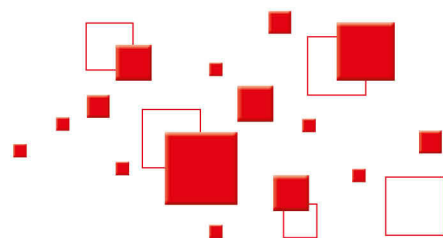


# Technical Information

## AM 870 SEALERPLAST 90



Adhesion primer for plastics

Product Category: **C 2.3**

### Fields of use

Adhesion primer for plastics ensures good adhesion of the following coats (filler, topcoat).

### Additional Information

#### Technical characteristics

|  |  |
|--|--|
| Solids content<br>7 % $\pm$ 2                | Density<br>0.840 – 0.940 g/cm <sup>3</sup> |
| Storage temperature<br>min. 5°C to max. 45°C | Shelf life<br>24 months                    |

### Application

Shake vigorously for 2 min. before use.

### Substrate / Pre-treatment / Cleaning

All common plastic substrates  
Clean with PK 700 or PK 1000 using a sanding pad.  
Clean with PK 1000.  
Important: thermoplastic finishes must be removed.

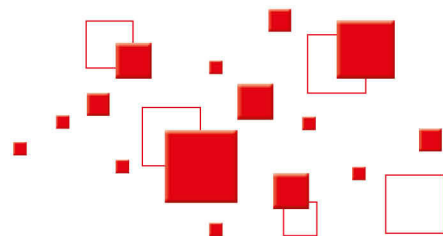
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# Technical Information

## AM 870 SEALERPLAST 90



|   |  |
|---|--|
|  | Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact. |
|  | Spraycoats: 1 – 2<br>Film thickness: 5 µm  |
|  | Flash-off time at 20°C: 15 min.  |

### Finishing

Apply R-M 2K PU filler wet on wet.

Apply AM 870 SEALERPLAST 90 again when the flash-off time exceeds 30 min. at 20°C.

### Safety instructions

**2004/42/IIIB(e)(840)688:** The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 688 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.