# **AGILIS BLENDER**

## A 2540 AGILIS BLENDER

# Blender

**Application:** The function of A 2540 AGILIS BLENDER is to optimize the alignment of special-effect

particles in blending areas. When AGILIS X-TREME is applied in the blending area, the effect particles of the overspray can align to only a limited extent. If A 2540 AGILIS BLENDER is applied to the blending area beforehand, it absorbs the basecoat overspray and the effect particles contained in the overspray can align as in a coherent basecoat applied wet. This prevents possible shadows resulting from improperly aligned effect

particles, including sanding scratches.

**Key Features:** A 2540 AGILIS BLENDER is ready for use and does not have to be adjusted with a separate

thinner.

Remarks: This product can also be used as a wet bed application process technique which is

explained in detail further in the document.



**Paint System** 

Please see INFO R-M module "R-M AGILIS X-TREME".

#### Handling



#### Air cap WS-400-03 BF Nozzle BF40

Compliant WS400 Series 2 with 1.5 bar inlet pressure: - A 2540 AGILIS BLENDER This nozzle and pressure and process should only be used with the AGILIS X-TREME product portfolio. This is not approved for standard conditions and standard basecoat products.



1 full coat + 1 "Finish coat" applied wet-on-wet

Film thickness: 10-15 µm

#### Safety advice:

2004/42/IIB(d)(420)249: The EU limit value for this product ( product category: IIB.d ) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 249 g/litres.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles  $< 0.1 \mu m$ .

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Material is ready for use. Just shake the material before use.

Remark

A 2540 AGILIS BLENDER is never flashed-off until mat before the blend-in repair with AGILIS X-TREME has been completed.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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