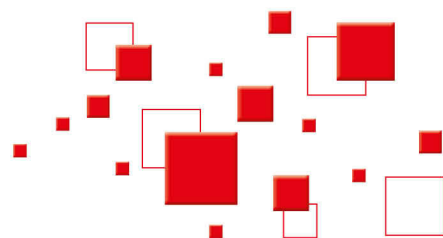


# Technical Information

## BASIC 1K FILLER



1K Filler

Product Category: **C 2.3**

### Fields of use

The 1K filler in the spray can for repairing automotive finishes is available in the gray shades GC10, GC30, GC60 and GC80.

### Additional Information

Filler for small sand-throughs and cosmetic damage repair. BASIC 1K FILLER can be used on old paintwork and on sand-throughs.

### Technical characteristics

Solids content approx. 20,8 % $\pm$ 2	Density g/cm <sup>3</sup>
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

### Application

Shake vigorously for 2 min. before use.

### Substrate / Pre-treatment / Cleaning

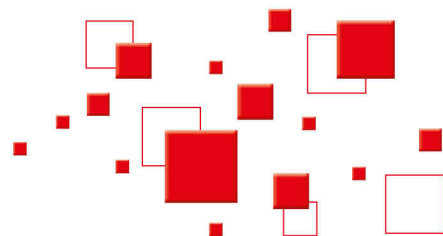
Clean with PK 700 or PK 900.  
Sand old paintwork with P240.  
Clean with PK 1000.





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R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 08/2019



## BASIC 1K FILLER



	Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.	
	Spraycoats:	1 – 2
	Film thickness:	15 – 30 µm
	Flash-off time at 20°C:	approx. 5 – 10 min. between spraycoats
	Drying at 20°C:	1 hours
	Drying at 60°C:	30 min.

### Finishing

### Safety instructions

**2004/42/IIIB(e)(840)673:** The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 673 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.