

BASIC STOP

B 2140

Polyester putty

Application:	Multi-purpose putty for coarse and fine body filling operations in automotive refinishing.
Remarks:	Stir well before use. Thoroughly mix BASIC STOP and the hardener. Weigh in exactly the amounts indicated in the mixing ratio. If you add too much hardener, edge markings may occur while if you add too little hardener, drying will take longer.

Solid Content	86 % +/- 2
Density	1.73-1.83 g/cm ³
Storage temperature	5-45 °C
Shelf life	12 months



Cleaning

Clean with PK 700 or PK 900.
Sand (steel and galvanized steel with P80, aluminum with P150-P180).
Clean with PK 1000.
Suitable substrates are derusted steel, glass-fiber reinforced plastics, rather small areas on galvanized steel or aluminum panels. Do not use the product on phosphating primers or thermoplastic substrates.

Handling



Number of coats: 2-3

Safety advice:

2004/42/IIIB(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Mixing Ratio 100 % by weight B 2140 Polyester putty



Hardener 3 % by weight D 2160 Hardener for bodyfiller BASIC STOP



Spray viscosity at 20°C DIN 4: **Potlife at 20°C** 4 min

Drying



Drying at 20°C 20-30 min

Drying at 60°C 10 min



Infrared (short wave) 4 min
at 50%

Infrared (medium wave) 6 min



Orbital sanding, dry

Dry with P80, P150, P240

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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