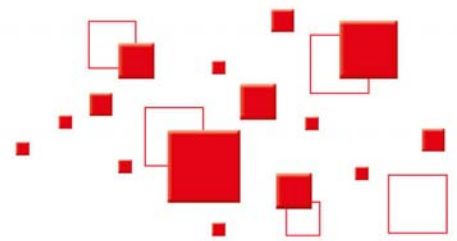


Technical Information

CHRONOLUX CP



Fast drying clear

Product Category: **C 4**

Fields of use

Suitable for small repairs (blend-in repairs, refinishing of one or two vertical panels).

Additional Information

To make things perfect, CHRONOLUX CP ensures a brilliant appearance, high gloss level and can be applied to rigid and semi-rigid plastics.

Technical characteristics

Solids content 61 % ± 2	Density 0.970 – 1.070 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

For combi-booths, take additional heating rate into account until panel temperature has been reached.
Note: Use the slower SC 850 thinner in temperatures above 25°C or when refinishing large surfaces.

Substrate / Pre-treatment / Cleaning

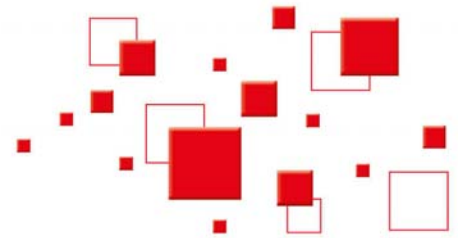
CHRONOLUX CP was designed for use on ONYX HD basecoats.







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CHRONOLUX CP



	CHRONOLUX CP H 420 SC 820	300% by vol. 100% by vol. 100% by vol.	100 g 36 g 28 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	48 to 54 seconds 19 to 21 seconds	
	Potlife:	90 min. at 20°C	
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness: 1 – 2 minutes between spraycoats On vertical surfaces, apply one thin and one full spraycoat without intermediate flash-off (film thickness of approx. 50 µm).	2 40 – 60 µm	
	Drying at 20°C: Drying at 60°C:	Dust-free after 2 hours Ready for assembly after 3 hours Fully cured after 12 hours 15 min. when using SC 820 20 min. when using SC 850	
	(short wave)	8 min.	

Finishing

Finishing operations after specified drying times and cooling.

Safety instructions

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.