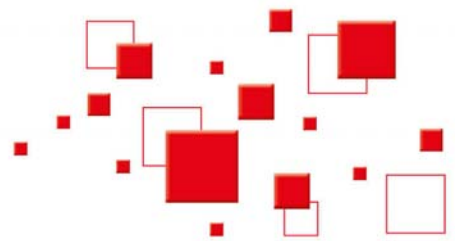


Technical Information

CRYSTALTOP HD



High solids 2K clear

Product Category: **C 4**

Fields of use

High solids (HD = high density) clear for applications ranging from repair of individual panels to overall resprays

Additional Information

Technical characteristics

Solids content 52 % ± 2	Density 0.950 – 1.050 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

Note: Use the slower SC 880 thinner in temperatures above 25°C or when refinishing large surfaces.

Substrate / Pre treatment / Cleaning

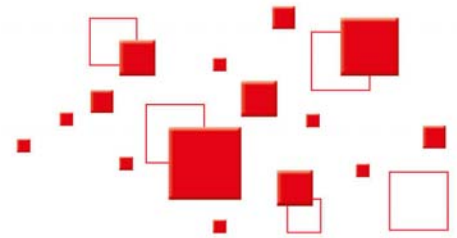
CRYSTALTOP HD is suitable for use on DIAMONT and ONYX HD basecoats.







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CRYSTALTOP HD



	CRYSTALTOP HD H 9000 SC 850	100% by vol. 25% by vol. 25% by vol.	100 g 27 g 22 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	42 to 48 seconds 18 to 20 seconds	
	Potlife: 2 hours 30 minutes at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	1 thin + 1 wet coat 60 – 70 µm	
	Drying at 20°C: Drying at 60°C:	dust-free after 2 hours ready for assembly after 8 hours fully cured after 48 hours 30 min.	
	(short wave)	8 min.	

Finishing

Finishing operations after specified drying times and cooling.

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.