

STOP FILLER II

B 2410

Polyester spray filler, grey Variant for CV

Application:	all applications
Key Features:	<ul style="list-style-type: none">• good filling properties• fast drying• fast sandable
Remarks:	The substrate should be clean, free of dust, rust, oil and grease.



Paint System	Spreading rate 551 m ² /l at 1 µm
	Solid Content ~72% (RFU ~73%)
Spreading rate	551 m ² /l at 1 µm

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

2004/42/IIIB (b)(250)249: The EU limit value for this product (product category: IIB(d) in ready to use form is max. 250 g/l. The VOC content of this product is 249 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Handling

Substrates:

Very well suited:

- GRP / SMC
- Wood
- OEM-Paintwork
- Old paint work



Well suited:

- Steel
- Aluminium
- R-M CV - Primer Filler / Filler
- Coil-coating
- Powder coating
- Plywood

Compliant gravity-feed spray gun:



Application pressure 2.2 - 2.5 bar
Nozzle size 2.5 - 3.0
Number of spray coats 3 - 8
Film thickness >200 - max. 1000 µm

Suction cup:



Application pressure 2.5 bar
Nozzle size 2.5 - 3.0
Number of spray coats 3 - 8
Film thickness >200 - max. 1000 µm

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100:3 by weight



Mixing Ratio

B 2410 Polyester spray filler



Hardener

D 2460 Hardener for STOP FILLER II



Thinner

GV 100 Thinner, fast
max. 2% by weight



Spray viscosity at 20°C DIN 4:

Potlife at 20°C 30 min

Drying



Drying at 20°C

Overcoatable:
3 - 4h

Drying at 60°C

Overcoatable:
30 min.

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Remark

Do not overcoat etch wash primer or acid pre treated substrates with STOP FILLER II !
Use only dry sanding for STOP FILLER II. Galv. Steel has to be primed with GHD UNI WASH and GHD CHASSIS SURFACER (max. 30 – 40µm) before applying STOP FILLER II.
For temperature less than 15°C or to speed up the drying the amount of STOP FILLER HARDENER can be increased up to 7,5% vol. (75 ml). Cool storage, shelf life 8 month at 20°C.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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