

GHD UNI WASH

P 5530

beige

Application:



busses, fire fighting truck, flatbeds (aluminum), boxes, bulk loading vehicles (aluminum)

Key Features:

- good levelling and flow
- suitable for large areas / surfaces
- quick drying
- very good corrosion protection
- tintable with max. 3% GHD TINTING PASTE
- 2-layer directly with GRAPHITE HD TOPCOAT
- 3-layer-system i. e. with GHD SURFACER WHITE

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Substrates

- = Very well suited
- = well suited
- = suited in some cases

●● Steel	●● Galvanized steel	●● Stainless steel	●● Aluminium	● Anodized Aluminium	○ GRP / SMC	PP-EPDM	R-M CV - Primer	R-M CV - Primer Filler / Filler	○ Powder coating	○ Coil-coating	Plywood	Wood	○ OEM-Paintwork	○ Old paint work
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Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

2004/42/IIIB (c III)(780)729: The EU limit value for this product (product category: IIB(c III)) in ready to use form is max. 780 g/l. The VOC content of this product is 729 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Paint System

Spreading rate	190 m ² /l at 1 µm
Solid Content	~34% (RFU ~22%)



Mixing Ratio	100:50 + 10 - 20 % by volume
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Hardener	H 5433
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Thinner	GV 300, GV 400
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Spray viscosity at 20°C	DIN 4: 22-26 s
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Potlife at 20°C	8 h
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Application:		 Compliant - gravity feed cup	 HVLP spray gun	 Suction cup	 Airless/ Airmix	 Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2	2.5	2	2.5
Material pressure	bar				120-150	0.8-1.5
Nozzle size		1.4-1.8	1.7	1.7	0.28	1-1.1
Number of coats		1.5-2.5	1.5-2.5	1.5-2.5	1.5-2	1.5-2
Flash off at 20°C	min	until mat	until mat	until mat	until mat	until mat
Film thickness	µm	15-20				

	Drying	Overcoatable	Tack-free	Ready for masking	Ready to assemble	Sandable
		Min. Max.				
	Object Temp. 20°C	30 min 8 h				
	Object Temp. 60°C	10 min				

Remark

Do not overcoat P 5530 directly with solventborne or waterborne basecoats, polyester or epoxy products.
 1,5 - 2 coats (15-20µm) for 3-layer system or 2 - 2,5 spray coats (20-25µm) for 2-layer system with topcoat.
 Apply filler or topcoat within one working day (8 hours). Do not use on blasted substrates. On anodized alu and hot-dip galvanized steel, adhesion must be tested beforehand.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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