**Technical Information** 

## GHD UNI WASH

P 5530 Variant 3-layer

**Key Features:** 

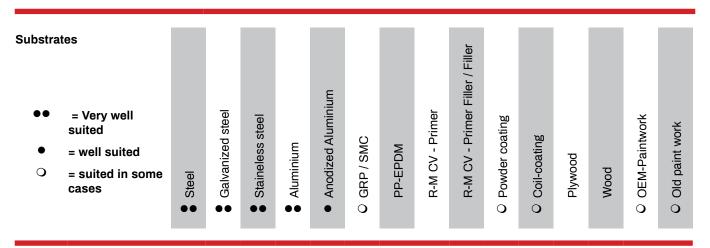
Application:

- good levelling and flow
- suitable for large areas / surfaces
- quick drying
- very good corrosion protection
- tintable with max. 3% GHD TINTING PASTE
- · 3-layer-system i. e. with GHD SURFACER WHITE

**Remarks:** 

The substrate should be clean, free of dust, rust, oil and grease.

busses, fire fighting truck, flatbeds (aluminum), boxes, bulk loading vehicles (aluminum)



#### Safety advice:

It cannot be ruled out that this product contains particles <  $0.1 \,\mu m$ .

The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

2004/42/IIB (c III)(780)729: The EU limit value for this product (product category: IIB.c III)

in ready to use form is max. 780 g/l. The VOC content of this product is 729 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information

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### P 5530 Variant 3-layer



Paint System

Solid Content

~34% (RFU ~22%)

#### Handling



**Spreading rate (rfu)** ≈ 196 (123) m2 / I / 1µm

	Mixing Ratio	100:50 + 10-20% by volume	
A	Hardener	H 5430	
Å	Thinner	GV 300, GV 400	
Ş	Spray viscosity at 20°C	DIN 4: 22-26 s	
	Potlife at 20°C	8 h	

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**Technical Information** 

# GHD UNI WASH

### P 5530 Variant 3-layer

Application:	Compliant - gravity feed cup	HVLP spray gun	Suction cup	Airless/ Airmix	Pressure pot dblpump			
Application pressure	2.2-2.5 bar	2 bar	2.5 bar	2 bar	2.5 bar			
Material pressure				120-150 bar	0.8-1.5 bar			
Nozzle size	1.4-1.8	1.7	1.7	0.28	1-1.1			
Number of coats	1.5-2	1.5-2	1.5-2	1.5-2	1.5-2			
Flash off at 20°C	until mat	until mat	until mat	until mat	until mat			
Film thickness	15-20 μm							
Drying Object Temp. 20 Object Temp. 60	<b>)°C</b> 30 min	Max. 8 h	Ready for masking	Ready to assemble	Sandable			
Do not overcoat P 5530 directly with solventborne or waterborne basecoats, polyester or epoxy products, 1,5 - 2 coats (15 - 20µm) for 3-layer system. Apply filler on UNI WASH within one working day (8 hours). Do not use on blasted substrates. On anodized alu and hot-dip galvanized steel, adhesion must be tested beforehand.								

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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