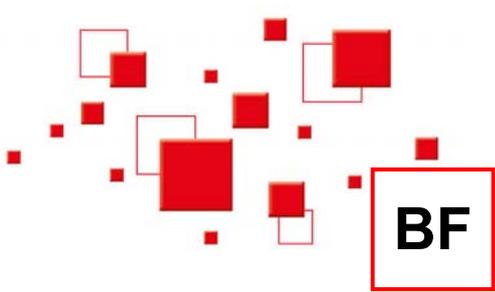


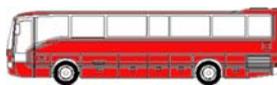
PRODUCT DATA SHEET

STOP FILLER II B 2410, grey

**BF**

Application

all applications



Description:

- good filling properties
- fast drying
- fast sandable

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	●
Galv. Steel	
Stainless steel	
Aluminium	●
Anodized Aluminium	
GRP / SMC	●●
PP-EPDM	
RM CV-Primer	
RM CV-Primer-Filler / Filler	●
Powder	●
Coil-Coating	●
Plywood	●
Wood	●●
OEM Paint work	●●
Old paint work	●●

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- **2004/42/IIB (b)(250)249:** The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 250 g/l. **The VOC content of this product is 249 g/l.**



Paint process

Can be used for all CV Painting Processes.

Spreading rate

≈ 550 m² / l / 1µm

Solid content

≈ 71 %

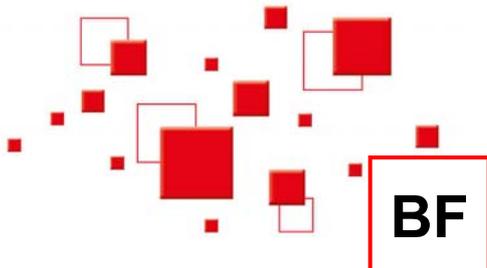
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PRODUCT DATA SHEET

STOP FILLER II B 2410, grey



BF



Mixing ratio 100:3 by weight

Hardener STOP FILLER HARDENER

Reducer Max. 4% GV 100 by weight

Spray viscosity DIN 4 / 20°C

Potlife 20 °C

30 min

Application	Compliant-gravity feed cup	HVLP-Spray gun	Suction cup	Airless/Airmix (ESTA)	Pressure pot/ Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5		2,5	
Material pressure	bar	-		-	
Nozzle size	mm	2,5 - 3,0		2,5 - 3,0	
Voltage	kV	-		-	
Elect. Resistance	Ω	-		-	
Number of spraycoats		3 - 8		3 - 8	
Flash off	min.				
Filmbuild	μm	>200 - max.1000			

Drying	over-coatable	tack free	tapeable	ready to assemble	sandable
	Min. Max.				
Panel temperat.	20°C	3-4 h			3-4 h
Panel temperat.	60°C	30 min			30 min

Remarks



Do not overcoat etch wash primer or acid pre treated substrates with STOP FILLER II !
 Use only dry sanding for STOP FILLER II. Galv. Steel has to be primed with GHD UNI WASH or GHD CHASSIS SURFACER (max. 30 – 40μm) before applying STOP FILLER II.
 For temperature less than 15°C or to speed up the drying the amount of STOP FILLER HARDENER can be increased up to 7,5% vol. (75 ml). Cool storage, shelf life 8 month at 20°.

