

STARTOP HS

C 1450

MS clear coat variant SPEEDFLASH

Application:	Additive to accelerate drying of R-M 2-component standard VOC clears and R-M 2-component standard clears on vertical surfaces.
Key Features:	SPEEDFLASH increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before sanding, polishing operations or reassembly can be started. SPEEDFLASH is particularly suitable for small repairs.
Remarks:	The amount of SPEEDFLASH to be added corresponds with the amount of thinner indicated in the standard mixing ratio. The use of SPEEDFLASH will considerably reduce the potlife of the product in which it is used.

Solid Content	42 % +/-2
Density	0.9-1 g/cm³
Storage temperature	5-45 °C
Shelf life	36 months

4:1:1



Mixing Ratio

100 Parts by volume C 1450 MS clear coat



Hardener

25 Parts by volume H 9000 Hardener, medium



Thinner

25 Parts by volume A 2130 Accelerator thinner
Mix well and strain before application.



Spray viscosity at 20°C

DIN 4: 15-17 s

Potlife at 20°C

1 h

ISO 4: 28-34 s

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.



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	 HVL spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2
Nozzle pressure	bar	0.7
Nozzle size	1.3	1.3-1.4
Number of spray coats	2	
Flash off at 20°C	min	Important: Stove immediately after paint application (no flash-off).
Film thickness	µm	50-60

Drying



Drying at 50 °C	15 min
Drying at 60°C	10 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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