

# DIAMONT BLENDER

## A 1510

### Additive for blend-in repairs with DIAMONT

- Application:** Special additive for DIAMONT basecoats. Ensures high-quality results in blend-in repairs and cosmetic damage repairs, carried out following the instructions for blend-in repairs with DIAMONT as described in the BLEND'ART processes.
- Remarks:** New mixing bases must be stirred manually before use and additionally for 15 minutes in the mixing machine. Stir all products stored in the mixing machine twice a day for 15 minutes. Potlife: Paint mixed with DIAMONT BLENDER can be stored for 1 week in a sealed vessel.

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<b>Solid Content</b>	12 % ± 2
<b>Density</b>	0.86-0.96 g/cm <sup>3</sup>
<b>Storage temperature</b>	5-45 °C
<b>Shelf life</b>	24 months

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#### Cleaning

See process described in BLEND'ART - DIAMONT BLENDING

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#### Mixing Ratio PreMix

50 % by weight	A 1510 Additive for blend-in repairs with DIAMONT
50 % by weight	

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#### Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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#### Mixing Ratio

#### Option 1

PreMix: 100 g

BC 020: 60 g

#### Option 2\*

PreMix: 100 g

BC 101: 10 g

BC 020: 50 g

\* BC 101 may be added to ensure better results for gold and silver colors as well as for colors with an aluminum mixing base content of at least 75%.

Strain before application.



#### Spray viscosity at 20°C

DIN 4: 14-15 s

ISO 4: 22-25 s

#### Potlife at 20°C

	 HVLP spray gun	 Compliant gravity-feed spray gun
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.5	1-1.2
Number of spray coats	See process described in BLEND'ART - DIAMONT BLENDING	
<b>Drying</b>		
Drying Remark	See process described in BLEND'ART - DIAMONT BLENDING	

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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