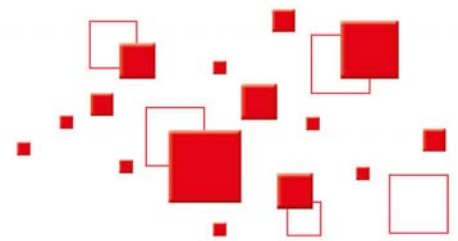


Technical Information

DIAMONT BLENDER



Additive for blend-in repairs with DIAMONT

Product Category: **C 5**

Fields of use

Special additive for DIAMONT basecoats. Ensures high-quality results in blend-in repairs and cosmetic damage repairs, carried out following the instructions for blend-in repairs with DIAMONT as described in the BLEND'ART processes.

Additional Information

Technical characteristics

Solids content 12 % ± 2	Density 0.860– 0.960 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

New mixing bases must be stirred manually before use and additionally for 15 minutes in the mixing machine. Stir all products stored in the mixing machine twice a day for 15 minutes.

Substrate / Pre-treatment / Cleaning

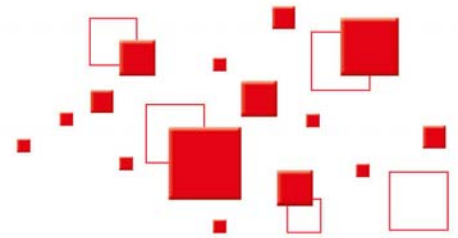
See process described in BLEND'ART DIAMONT A 3.1 – A 3.3






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DIAMONT BLENDER



	Option 1	Option 2*
	DIAMONT color	50 g
	DIAMONT BLENDER	<u>50 g</u>
	BC 101	100 g
	BC 020	10 g
* BC 101 may be added to ensure better results for gold and silver colors as well as for colors with an aluminum mixing base content of at least 75%. Strain before application.		
	Viscosity at 20°C:	
	ISO 4 cup:	22 to 25 seconds
	DIN 4 cup:	14 to 15 seconds
Potlife: Paint mixed with DIAMONT BLENDER can be stored for 1 week in a sealed vessel.		
	HVLP gravity-feed spraygun	1.3 – 1.5 mm
	Minijet HVLP	1.0 – 1.2 mm
	See process described in BLEND'ART - DIAMONT BLENDING – A 3.1 – A 3.3	
	See process described in BLEND'ART - DIAMONT BLENDING – A 3.1 – A 3.3	

Finishing

See process described in BLEND'ART - DIAMONT BLENDING – A 3.1 – A 3.3

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.