

Temperature table

Hardener/thinner ratio depending on ambient temperature

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The material combination (hardener and thinner) may be changed depending on temperature and object size. The hardeners and thinners recommended below for the various temperature ranges are for overall resprays. For panel repairs, select the material combination indicated for the next lower temperature range.

	GLOSSCLEAR C 2560 EVERCLEAR C 2550 EXTREMECLEAR C 2580	RAPIDCLEAR C 2570	EASYCLEAR C 2510
	3:1:1	3:1:1	4:1
Spray viscosity ISO4 / 20°C	40 – 55 s	40 – 55 s	40 – 50 s
Spray viscosity DIN4 / 20°C	18 – 21 s	18 – 21 s	18 – 20 s
From 15°C	H 2550 R 2100 R 2200	H 2550 R 2100	H 2550
From 20°C	H 2500 R 2200 R 2300	H 2550 R 2100 R 2200	H 2500
From 25°C	H 2500 R 2300	H 2550 R 2200	H 2520
From 30°C	H 2520 R 2300	H 2500 R 2300	

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