

EUROFILL

P 2450

Chromate-free wash primer

Application:	Chromate-free wash primer for use as anti-corrosion primer on bare metal surfaces (aluminum, galvanized steel and automobile body sheet). Next coat must be R-M PU filler.
Key Features:	Not recoatable with waterbased products.
Remarks:	Stir well before use.

Solid Content	43 % +/- 2
Density	1.08-1.18 g/cm ³
Storage temperature	5-45 °C
Shelf life	24 months



Cleaning

Clean with PK 700 or PK 900.
Sand (steel with P80, aluminum with P150-P180, galvanized steel with P240).
Clean with PK 1000.

Safety advice:

2004/42/IIIB(cIII)(780)760: The EU limit value for this product (product category: IIB.cIII) in ready-for-use form is max 780 grams of VOC per liter. The VOC content of this product is 760 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Mixing Ratio

100 Parts by volume P 2450 Chromate-free wash primer
(alternatively: 100 g)



Hardener

100 Parts by volume D 2440 Hardener
(alternatively: 74 g)



Spray viscosity at 20°C

DIN 4: 14-16 s **Potlife at 20°C** 7 days
ISO 4: 20-30 s



HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	bar		2
Nozzle pressure	bar	0.7	
Nozzle size		1.3-1.7	1.3-1.6
Number of spray coats		1 - 2 Note: EUROFILL can also be applied with a brush.	
Flash off at 20°C	min	10-15	
Film thickness	µm	10-15	
Application Remark		Potlife: 7 days at 20°C in a sealed plastic or glass container	

Remark After the specified flash-off time, apply R-M 2K PU filler wet on wet.
When the flash-off time exceeds 2 hours at 20°C, denib the surface to which PU filler will be applied

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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