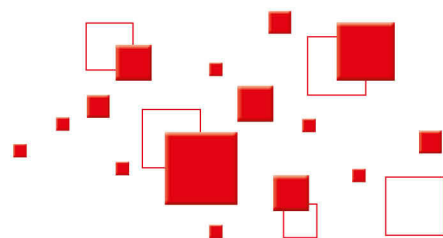


# Technical Information

## EVERCLEAR C 2550



Multi-purpose clear

Product Category: **C 4**

### Fields of use

Clear is safe to apply and easy to process and is therefore suitable for an especially large application spectrum.

### Additional Information

#### Technical characteristics

Solids content 59 % $\pm$ 2	Density 0.900 – 1.100 g/cm <sup>3</sup>
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

### Application

Mix well and strain before application.

Note: Alternatively use R 2100 and R 2300 thinners depending on temperature and panel size.

Use thinner R 2400 only in combination with H 2500 / H 2520 and with very high ambient temperatures and infrared drying systems.

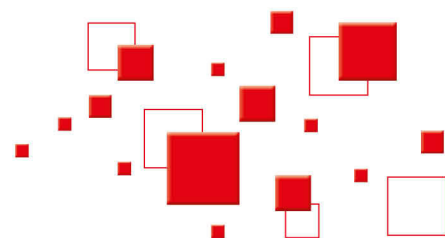
### Substrate / Pre-treatment / Cleaning







EVERCLEAR C 2550 is intended for use on ONYX HD.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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	<b>EVERCLEAR C 2550</b> H 2500 / H 2520 / H 2550 / H 2570 R 2200	300% by vol. 100% by vol. 100% by vol.	100 g 36.6 g 27.6 g
	<b>Viscosity at 20°C:</b> ISO 4 cup: DIN 4 cup:	40 to 55 seconds 18 to 21 seconds	
	<b>Potlife:</b> 2 hours 20°C		
	<b>Compliant gravity-feed gun</b> <b>HVLP gravity-feed spraygun</b>	1.3 – 1.4 mm 1.3 – 1.5 mm	2.0 – 2.5 bar 0.7 bar at the nozzle
	Spraycoats: Film thickness:	1 ½ 2 40 – 60 µm	without flash-off app. 3 min. intermediate flash off between coats
	Drying at 20°C Drying at 40°C Drying at 60°C * Drying times can be influenced by the selection of hardener, reducer and application. SPEEDFLASH S can reduce drying times.	7 hours* 45 – 60 min. at panel temperature* 25 min. at panel temperature*	
	(short wave)	10 min.	

### Finishing

Finishing operations after specified drying times and cooling.

### Safety instructions

**2004/42/IIIB(d)(420)419:** The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.