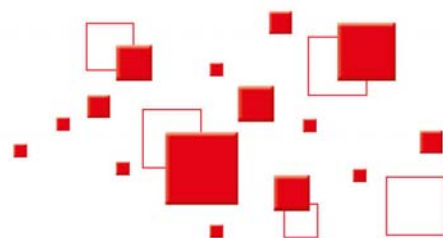


EXTRASEALER BLACK



2K-Sealer

Product Category: **C 2.3**

Fields of use

Two-component sealer that can be over coated wet on wet with any R-M topcoat. Particularly suitable for use on new panels and plastic substrates (see A 1.5 / A 1.6.1).

Additional Information

EXTRASEALER BLACK is quick drying and has an excellent appearance.

Technical characteristics

Solids content 74 % ± 2	Density 1.360 –1.460 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and solvent-resistant old paintwork with P320).

Clean with PK 1000.

No need to sand new e-coated parts.

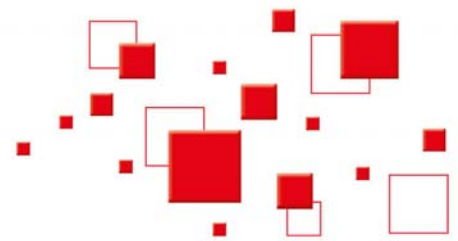
Prime rather large bare metal areas with EUROFILL before filler application.






The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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EXTRASEALER BLACK



	EXTRASEALER BLACK D 70 / D 80 FR 500 / R 2200 / R 2300	300% by vol. 100% by vol. 100% by vol.	100 g 23 g 21 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	35 to 45 seconds 17 to 19 seconds	
	Potlife: 2 hours at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	1 20 – 35 µm	
	Flash-off time at 20°C	15 min.	

Finishing

Apply R-M topcoat wet on wet.

Parts coated with EXTRASEALER BLACK can be over coated without intermediate sanding for up to 5 days.

Safety instructions

2004/42/II B(c1)(540)539: The EU limit value for this product (product category: IIB.c1) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.