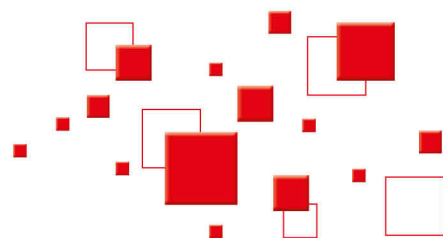


Technical Information

GLOSSCLEAR C 2560



Clear for a perfect result

Product Category: **C 4**

Fields of use

Clear with reliable application properties, excellent flow, good levelling and a high-quality finish for applications ranging from the repair of individual panels to overall resprays.

Additional Information

Technical characteristics

Solids content 59 % \pm 2	Density 0.900 – 1.100 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

Mix well and strain before application.

Note: Alternatively use R 2100 and R 2300 thinners depending on temperature and panel size.

Use thinner R 2400 only in combination with H 2500 / H 2520 and with very high ambient temperatures and infrared drying systems.

Substrate / Pre-treatment / Cleaning

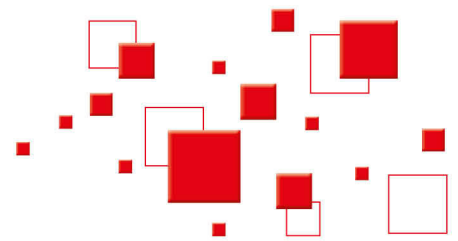
GLOSSCLEAR C 2560 is intended for use on ONYX HD.







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GLOSSCLEAR C 2560



	GLOSSCLEAR C 2560 H 2500 / H 2520 / H 2550 / H 2570 R 2200	300% by vol. 100% by vol. 100% by vol.	100 g 37.2 g 28.1 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	40 to 55 seconds 18 to 21 seconds	
	Potlife: 2 hours 20°C		
	Compliant gravity-feed gun HVLP gravity-feed spraygun	1.3 – 1.4 mm 1.3 – 1.5 mm	2.0 – 2.5 bar 0.7 bar at the nozzle
	Spraycoats: 2 1½ Film thickness: 40 – 60 µm	app. 3 min. intermediate flash off between coats no flash-off between coats	
	Drying at 20°C Drying at 40°C Drying at 60°C * Drying times can be influenced by the selection of hardener, reducer and application. SPEEDFLASH S can reduce drying times.	8 hours object temperature* 45 – 60 min. at panel temperature* 30 min. object temperature*	
	(short wave)	10 min.	

Finishing

Finishing operations after specified drying times and cooling.

Safety instructions

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.