












FLEXPRO

Resin base	Chlor. Polyolefin					
 Mixing ratio *	4 parts GHD SURFACER					
 Hardener	1 part H 360 / H310					
 Reducer	1 part FLEXPRO (pre-diluted 70 : 30 GV – Thinner)					
 Spray viscosity	18 – 22 s DIN 4		VOC RFU in SURFACER < 540 g / L			
Potlife						
Application	3 h					
 Double membrane pump	Number of spraycoats	Spraying pressure	Material pressure	Nozzle diameter	Compliant gun	
Pressure pot						
Airless/Airmix	1	2,5 bar	0,9 – 1,5 bar	1,1 mm	1,0 mm	
 Gravity-feed spraygun	1	2,5 bar	-	1,5 mm	1,4 mm	
 Suction-feed spraygun	1	2,5 bar	-	1,7 mm	1,6 mm	
Dry film thickness	20 – 30 µm as adhesion promoter **					
Solids content (DIN EN ISO 3251)	10,6 by weight.- % ± 1 (at original viscosity)					
 Flash-off at	20°C	1 h				
 Drying		Recoatable	Tack-free	Tapeable	Ready for assembly	
Panel temperature	20°C	1 h				
	60°C	30 Min.				
Substrates	See D-Part Tables → D7 Painting of Plastic and/or Painting Process P 10 for further details!					
Remarks	*ABS, GRP, SMC → SURFACER with H 360 and GV 300 (100:25:25) ; PA, PC, PP-EPDM, PP T16 / T20, PP, PE → SURFACER with H 360 and FLEXPRO pre-diluted (100:25:25) ; Attention: Due to different raw material supplier the quality of the different plastics can be differ from time to time. The adhesion should be checked before painting. **Higher dry film thickness possible (50-60 µm).					

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.

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