



**GRAPHITE HD ADDITIVE SF**

**Product code: AZ19-0199**

**Resin base** Two-pack PU acrylic



**Mixing ratio** 100:25 (100 parts of basic material + 25 parts of GRAPHITE HD ADDITIVE SF), use mixing stick



**Hardener** see corresponding technical data sheet



**Reducer** see corresponding technical data sheet



**Spray viscosity** **VOC level:** < 420 g/l RFU in GRAPHITE HD  
< 540 g/L RFU in →  
GHD CHASSIS SURFACER  
GHD PRIMER FILLER MP  
GHD SURFACER

**Potlife**



<b>Application</b>	<b>Number of spraycoats</b>	<b>Spraying pressure</b>	<b>Material pressure</b>	<b>Nozzle diameter</b>	<b>Compliant gun</b>
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Double membrane pump  
Pressure pot



Gravity-feed spraygun



Suction-feed spraygun

**Dry film thickness** See product data sheets for GRAPHITE HD and GRAPHITE HD SURFACER.  
**Spreading rate (DIN 53 219)** - m<sup>2</sup>/l

**Solids content (DIN EN ISO 3251)** 71% by weight ± 4 at original viscosity



**Flash-off at** 20°C



<b>Drying</b>	<b>Recoatable</b>	<b>Tack-free</b>	<b>Tapeable</b>	<b>Ready for assembly</b>
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**Panel temperature** 20°C

60°C

**Substrates**

**Remarks** GRAPHITE HD SURFACER and GRAPHITE HD require longer drying times when containing GRAPHITE HD ADDITIVE SF. See Painting Process P 4.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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R-M Automotive Paint  
F-60676 Clermont de l'Oise  
Cedex

Tel. (33) (0) 3 44 77 77 77

[www.rmpaint.com](http://www.rmpaint.com)

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