

Product code: AV04-0100

GRAPHITE HD CLEAR

	Resin base	Modified polyacrylate								
	Mixing ratio	300:100:100, use mixing stick								
A	Hardener									
¥	Reducer	GV 200 normal GV 300 slow GV 400 very slow								
□ S	Spray viscosity Potlife	18 - 20 s DIN 4 4 h								
	Application	Number of spraycoats	Spraying pressure	Material pressure	Nozzle diameter	Compliant gun				
	Double membrane pump Pressure pot	1.5 - 2	2,5bar	0.9 – 1.5 bar	1.1 mm	1.0 mm				
***	Gravity-feed spraygun	1.5 - 2	2,5 bar	-	1.4 mm	1.4 mm				
***	Suction-feed spraygun	1.5 - 2	2,5 bar	-	1.7 mm	1.6 mm				
	Dry film thickness Spreading rate (DIN 53 219)	50 – 60 μm 417 m²/l at 1 μm film thickness								
	Solids content (DIN EN ISO 3251)	54% by weight \pm 4 (61% \pm 4 at original viscosity)								

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Flash-off at 20°C

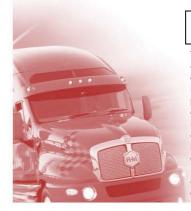


Drying		Recoatable	Tack-free	Tapeable	Ready for assembly
Panel temperature	20°C	16 h	2 h	16 h	12 h
	60°C	30 min.	25 min.	after cooling	after cooling

Substrates Onyx HD

Remarks Pre-spray 1 light coat, then apply 1 wet coat for flow.

2004/42/IIB(d) The EU limit value for this product (product category: IIB.d) in ready to use form (420)419 is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.



Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 μ m.

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