



# GRAPHITE HD DECO A

Product code: AZ15-0101

Resin base Organic compound



Mixing ratio 100:25:25 (100 parts GRAPHITE HD + 25 parts H350 or H300 + 25 parts GHD DEDO A)



Hardener H 350 normal  
H 300 fast



Reducer GRAPHITE HD DECO A



Spray viscosity 18 s DIN 4  
Potlife 1 h

VOC level: - RFU in GRAPHITE HD < 420 g/l



Application	Number of spraycoats	Spraying pressure	Material pressure	Nozzle diameter	Compliant gun
Double membrane pump Pressure pot	1,5 – 3	2,5bar	0.9 – 2 bar	1.1 mm	1.0 mm
Airless/Airmix	-	-	-	-	-
Gravity-feed spraygun	1,5 – 3	2,5bar	-	1.4 mm	1.4 mm
Suction-feed spraygun	1,5 – 3	2,5bar	-	1.7 mm	1.6 mm

Dry film thickness 40 - 60 µm

Spreading rate (DIN 53 219) - m<sup>2</sup>/l

Solids content (DIN EN ISO 3251) --



Flash-off at 20°C



Drying Recoatable Tabeable

Panel temperature 20°C 120 min  
60°C

Substrates Sanded R-M CV surfacers/topcoats for stripe painting

Remarks Use paper with a sized face for masking.  
Application: See Painting Process P 8.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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