



GRAPHITE HD MATTING PASTE for GRAPHITE HD

Product code: AZ19-0191

Resin base Modified acrylate



Mixing ratio

Ready Mix Graphite HD + MATTING PASTE 5 : 1 (20 %) = 75 – 80 % Gloss
CV 35M replaced through MATTING PASTE (30 %) = 60 – 75 % Gloss
CV 35M replaced through MATTING PASTE
and 5 : 1 with MATTING PASTE (50 %) = 35 – 45 % Gloss



Hardener

see technical data sheet GRAPHITE HD + GHD MATTING PASTE



Reducer

see technical data sheet GRAPHITE HD + GHD MATTING PASTE



Spray viscosity

VOC level: see technical data sheet
GRAPHITE HD + GHD MATTING PASTE

Potlife



Application

Number of spraycoats

Spraying pressure

Material pressure

Nozzle diameter

Compliant gun

Double membrane pump
Pressure pot



Gravity-feed spraygun



Suction-feed spraygun

Dry film thickness See GRAPHITE HD product data sheet.

Spreading rate (DIN 53 219) - m²/l

Solids content (DIN EN ISO 3251) 31% by weight ± 4 at original viscosity



Flash-off at 20°C



Drying

Recoatable

Tack-free

Tapeable

Ready for assembly

Panel temperature 20°C

60°C

Substrates

Remarks

MATTING PASTE must be stirred in with an air stirrer or alternatively a shaker. Only to be used in GRAPHIRE HD ! Using of MATTING PASTE reduces potlife.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. It cannot be ruled out that this product contains particles < 0.1 µm.

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