

**GRAPHITE HD TOPCOAT HARDENER, H 350 (normal), H 300 (fast)****Product code: SC20**

Resin base Isocyanate

**Mixing ratio** 100:25 by volume, use mixing stick**Hardener****Reducer****Spray viscosity** **VOC level: - g/l****Potlife**

<b>Application</b>	<b>Number of spraycoats</b>	<b>Spraying pressure</b>	<b>Material pressure</b>	<b>Nozzle diameter</b>	<b>Compliant gun</b>
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Double membrane pump  
Pressure pot

Airless/Airmix

**Gravity-feed spraygun****Suction-feed spraygun****Dry film thickness****Spreading rate (DIN 53 219)** - m<sup>2</sup>/l at 1 µm film thickness**Solids content (DIN EN ISO 3251)** 90% by weight ± 4 at original viscosity**Flash-off at** 20°C

<b>Drying</b>	<b>Recoatable</b>	<b>Tack-free</b>	<b>Tapeable</b>	<b>Ready for assembly</b>
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**Panel temperature** 20°C

60°C

**Substrates**

**Remarks** These hardeners are for use in GRAPHITE HD TOPCOAT products only. These hardeners are sensitive to humidity. Seal tins carefully after use.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules. The products are suitable for professional use only.

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Feb. 2010

