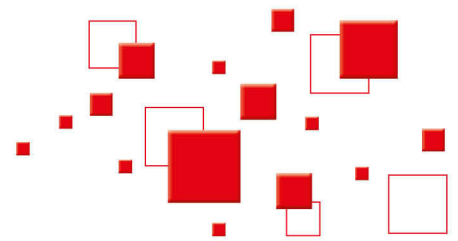


# Technical Information

## LIGHT FILLER GREY P 2530



UV Primer filler

Product Category **C 2.3**

### Fields of use

Primer filler

### Additional information

Suitable for steel, galvanized steel, aluminium and plastics.

If plastic parts are primed with AM 870 SEALERPLAST 90, the product can be used on all coatable plastics that are commonly used in the automotive industry. Good corrosion resistance, excellent topcoat holdout

### Technical characteristics

|   |  |
|---|--|
| Solids content<br>70 % ± 2                      | Density<br>1.166 – 1.266 g/cm <sup>3</sup> |
| Storage temperature<br>min. 5°C up to max. 45°C | Shelf life<br>12 months                    |

### Application

Stir well before use.

Film build rapidly, do not spray hiding.

Do not apply more than two coats.

Do not apply in direct sunlight.

### Substrate / Pretreatment / Cleaning

**Metal surfaces** (Steel, aluminium, galvanized steel as per quality standard of the automotive industry)

Clean with PK 700 or PK 900

Sand (steel with P80, aluminium with P150 – P180, galvanized steel and solvent-resistant old paintwork with P240)

Clean with PK 1000.

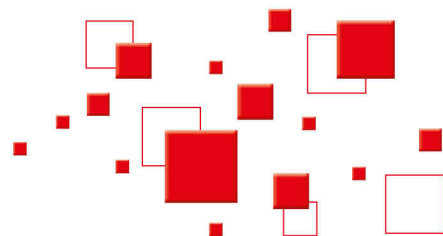
The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.rmpaint.com](http://www.rmpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.







R-M Automotive Refinish Paints, Z.I. du Merret F-60676 Clermont de l'Oise Cedex, Tel. (+33) (0) 3 44 77 77 77, 08/2018





# Technical Information

## LIGHT FILLER GREY P 2530



|   |  |   |   |
|---|--|---|---|
|   | Material is ready for use  |   |   |
|    | Shake vigorously for 1 - 2 min. before use.  |   |   |
|    | <b>Viscosity at 20°C:</b><br>ISO 4 cup:<br>DIN 4 cup:  | 40 to 50 seconds<br>18 to 20 seconds  |   |
|    | <b>HVLP gravity-feed spraygun</b><br><b>Compliant gravity-feed spraygun</b>  | 1.1 mm<br>1.1 mm  | 0.7 bar at the nozzle<br>2.0 bar  |
|   | <p>Spray coats</p> <p>Film thickness</p> <p>If higher film thicknesses are necessary, a second layer LIGHT FILLER GREY P 2530 can be applied with intermediate sanding after having dried the first layer. LIGHT FILLER GREY P 2530 appears transparent and should not be applied to achieve hiding power.</p> | <p><b>Primer surfacer for metal</b></p> <p><math>\frac{1}{2} + 1</math><br/>max. 120 µm</p> | <p><b>Primer surfacer for plastics</b></p> <p><math>\frac{1}{2} + 1</math><br/>max. 80 µm</p> |
|  | Flash off at 20°C<br>When applying higher film builds a longer intermediate flash-off and a flash-off before drying is recommended.  | 20 s between spray coats  |   |
|  | UV drying (shortwave UV-A > 6 mW/cm²)<br>By using LED lamps, the drying time can be reduced due to their higher intensity in the dominant wavelength range. This must be checked individually.   | 5 min.  |   |

### Finishing

|   |                            |
|---|----------------------------|
|  | wet P800                   |
|  | Orbital sander P400 – P500 |

### Safety instructions

**2004/42/IIIB(cII)(540)540:** The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 540 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.