

ONYX EASY BLENDER

A 2520

Additive for blending repairs

Application: Water-based additive for refinishing with ONYX HD using a BLEND'ART process. For use in BLEND'ART processes either as a transparent pre coat or as an additive in ONYX HD.

Remarks: • Shake well before use.

Storage temperature 5-45 °C

Shelf life 12 months



Cleaning

See process described in BLEND'ART ONYX HD.



Mixing Ratio

100 Parts by volume A 2520 Additive for blending repairs



Thinner

60 Parts by volume HB 032 HYDROMIX
HB 034 HYDROMIX slow



Spray viscosity at 20°C

DIN 4: 19-24 s

Potlife at 20°C

7 days

ISO 4: 45-65 s

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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HVLP spray gun



Compliant gravity-feed spray gun

Nozzle pressure	bar	0.7
Nozzle size		1.4-1.5
Number of spray coats		See process described in BLEND'ART ONYX HD.
Application Remark		Minijet HVLP 1.0 mm 0.7 bar at the nozzle. Select spraygun according to size of area to be refinished.

Drying

Drying Remark See process described in BLEND'ART ONYX HD.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

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