

ONYX HD

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ONYX HD Factory pack with HB 002

Application: Mixture ONYX HD Factory pack with HB 002 (e. g. with the colour TOY 8Y0).

Remarks: When using white colors with high spray viscosity the mixing ratio can be changed to 100 : 80.
Attention: Do not insert a filter in the spraygun when applying a metallic or pearl-effect basecoat.
Mixtures will keep for six months when stored in closed plastic containers or cans coated inside.
Potlife: ONYX HD ready for use: 1 week in a sealed plastic vessel.

Storage temperature 5-45 °C



Cleaning

Clean with R-M waterborne cleaner (base-/topcoat). Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork). Clean with R-M waterborne cleaner (base-/topcoat). Alternative: apply to R-M wet-on-wet filler or sealer.



Mixing Ratio

100 % by volume

ONYX HD mixing bases with HB 002



Thinner

60 % by volume

HB 032 HYDROMIX
(Stir IMMEDIATELY after having added adjusting base.)

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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HVLP spray gun



Compliant gravity-feed spray gun

Nozzle pressure	0.7 bar
Nozzle size	1.4-1.5
Number of spray coats	Solid colors: 2 – 3 (20-25 µm) Metallic or pearl-effect colors: 1 or 2 + 1 coat to match the effect (12-15 µm)
Flash off at 20°C	Flash off until mat after each spray coat.

Drying

	Drying at 20°C	15 min
	Drying at 40°C	10 min
	Drying Remark	Possibility to speed up the process with additional air flow

Remark Apply one of the recommended R-M clears. ONYX HD basecoats may be over coated with the same product after the indicated drying times.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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