

ONYX HD

HB 10S Gleam Silver

Storage temperature 5-45 °C

Handling



- 1) Sand surfacer with a dual action sander P500
 - 2) Sand with dual action sander P1000 to cover the sanding marks of P500
 - 3) Degrease with R-M waterborne cleaner (base-/topcoat). Note: If the rough surface of primer filler remains, it will result in a scaly appearance. If the sand-scratch marks of P500 remains, it will affect the surface quality by mottling or telegraphing the sand-scratches. Use sanding guide to control the sanding process. Use soft inter face pad for orbital sander.
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Mixing Ratio 100 Parts by vol

ONYX HD "Gleam Silver" color
ONYX HD "Gleam Silver" HB 10S color as supplied
by distributor.



Thinner 60 Parts by vol

HB 032 HYDROMIX
(**stir IMMEDIATELY after having added adjusting
base**)

Safety advice:

2004/42/IIIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



ONYX HD

HB 10S

Gleam Silver



HVLP spray gun



Compliant gravity-feed spray gun

Application pressure	2 bar
Nozzle pressure	0.7 bar
Nozzle size	1.4-1.5
Number of spray coats	ca. 2 – 3 + 2 effect coats
Flash off at 20°C	Flash off until matt, after each single coat.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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