

ONYX HD TROPICAL

ONYX HD TROPICAL Variant ONYX ACTIVATOR

Application:

- For special applications recommended by car manufactures, the usage of ONYX ACTIVATOR could be necessary in ONYX HD TROPICAL basecoats.
- Additive for solid-colour ONYX HD TROPICAL and for use in solid-color basecoats applied as a ground coat in ONYX HD 3-layer systems to improve tape resistance and hardness.

Remarks:

New mixing bases must be stirred manually before use and additionally for 15 minutes in the mixing machine. Stir all products stored in the mixing machine twice a day for 15 minutes.

Storage temperature

5-45 °C



Cleaning

Clean with R-M waterborne cleaner (base-/topcoat). Sand with P400 (sanding filler and well-cured or solvent-resistant old paintwork). Clean with R-M waterborne cleaner (base-/topcoat).

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.




For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.



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	Mixing Ratio	100 % by volume	<p>ONYX HD TROPICAL mixing bases (acc. to mixing formula)*</p> <p>Mix the ONYX HD TROPICAL basecoat to the formula and stir it carefully.</p> <p>*Mixing formulas that contain MIXINGBASE W cannot be used with ONYX ACTIVATOR.</p>
	Hardener	5 % by volume	<p>A 2210 Waterborne basecoat activator</p> <p>Add ONYX ACTIVATOR and stir again carefully.</p>
	Thinner	80 % by volume	<p>HB 036 TROPIC HYDROMIX tropical</p> <p>Add HYDROMIX tropical and stir carefully.</p> <p>Strain before application.</p>
	Potlife at 20°C	2 h	

	 HVLP spray gun	 Compliant gravity-feed spray gun
Nozzle pressure	0.7 bar	
Nozzle size	1.4-1.5	
Number of spray coats	2 – 3 For some colors, one further spray coat may be necessary.	
Flash off at 20°C	Flash off until mat after each spray coat.	
Film thickness	20-25 µm	

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Drying



Drying at 20°C 15 min

Drying at 60°C 10 min

Drying Remark The drying time depends on climatic conditions and equipment used.

Remark Apply one of the recommended R-M clears. ONYX HD TROPICAL basecoats may be over coated with the same product after the indicated drying times.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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