

2K Primerfiller – high build version

Product Category: **C 2.3**

Fields of use

PROFILLER BLACK version for repairs in which high build is required

Additional Information

When mixed with PROFILLER WHITE, you can produce unlimited shades of grey. Have a look at the Grey Shade Concept to select the best matching shade of grey for the respective basecoat. SPEEDFLASH / SPEEDFLASH S cannot be used as a high-build version.

Technical characteristics

Solids content 76 % ± 2	Density 1.620 – 1.720 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Stir well before use.

Flash-off between spraycoats until mat, no flash-off before drying.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 900.

Sand (steel with P80, aluminum with P150-P180, galvanized steel and solvent-resistant old paintwork with P240).

Clean with PK 1000.

Prime rather large bare metal areas with EUROFILL before filler application.






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PROFILLER BLACK



	PROFILLER BLACK D 70 / D 80 FR 500 / R 2100 / R 2200 / R 2300	100% by vol. 25% by vol. 25% by vol.	100 g 14 g 13 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	50 to 65 seconds 20 to 24 seconds	
	Potlife: 1 hour at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.7 – 1.9 mm 1.6 – 1.8 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	3 – 4 100 – 200 µm	
	Drying at < 20°C: Drying at 60°C:	over Night 40 min.	

Finishing

	Dry with P400
	Wet with P800

Safety instructions

2004/42/II(B)(cII)(540)539: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.