

Technical Information

PUR BLACK DIAMONT



Jet Black basecoat

Product Category: **C 3.2**

Fields of use

Jet black basecoat for repairing automotive finishes

Additional Information

Technical characteristics

Solids content 25 % ± 2	Density 0.870 – 0.970 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 24 months

Application

Stir well before use.

New mixing bases must be stirred manually before use and additionally for 15 minutes in the mixing machine. Stir all products stored in the mixing machine twice a day for 15 minutes.

Substrate / Pre-treatment / Cleaning

Clean with PK 700 or PK 2000.

Sand with P400 (sanding filler and well-cured solvent-resistant old paintwork).

Clean with PK 700 or PK 2000.

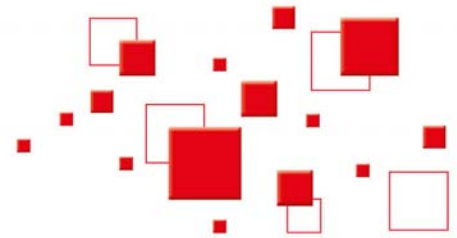
Alternative: apply to R-M wet-on-wet filler or sealer.






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	DIAMONT D 403 BC 020	100% by vol. 60% by vol.	100 g 53 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	40 seconds 18 seconds	
	Potlife:	24 hours at 20°C	
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness:	2 20 µm	
	Drying at 20°C	15 min.	

Finishing

After the flash-off, apply R-M clear wet on wet.

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.