

BASIC 1K FILLER DARK GREY

P 2110DG

1K filler

Application: The 1K filler in the spray can for repairing automotive finishes is available in the gray shades GC10, GC30, GC60 and GC80.

Key Features: Filler for small sand-throughs and cosmetic damage repair. BASIC 1K FILLER can be used on old paintwork and on sandthroughs.

Solid Content 20.8 % +/- 2

Storage temperature 5-45 °C

Shelf life 24 months



Cleaning

Clean with PK 700 or PK 900.
Sand old paintwork with P240.
Clean with PK 1000.

Handling



Do not use deformed aerosol cans. While shaking the can, do not strike against solid objects. During shaking, the mixing balls are released. Avoid bumps, friction and impact.



Shake vigorously for 2 min. before use.



Spraycoats: 1 – 2
Film thickness: 15 – 30 µm
Flash-off time at 20°C: approx. 5 – 10 min. between spraycoats

Safety advice:

2004/42/IIB(e)(840)673: The EU limit value for this product (product category: IIB.e) in ready-for-use form is max 840 grams of VOC per liter. The VOC content of this product is 673 g/l. It cannot be ruled out that this product contains particles < 0.1 µm. The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

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Drying



Drying at 20°C	1 h
Drying at 60°C	30 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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