

# EXTRASEALER BLACK

## P 2420B

### Variant with SPEEDFLASH S

<b>Application:</b>	Two-component sealer that can be over coated wet on wet with any R-M topcoat.
<b>Remarks:</b>	Stir well before use. The additive SPEEDFLASH S can be used to reduce the drying time. SPEEDFLASH S increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before sanding, polishing operations or reassembly can be started. SPEEDFLASH S is particularly suited for body shops that, in order to save energy, bake the applied clear at panel temperatures below 60°C. SPEEDFLASH S is particularly suitable for small repairs. SPEEDFLASH S will reduce the potlife.

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<b>Solid Content</b>	74 % +/- 2
<b>Density</b>	1.36-1.46 g/cm <sup>3</sup>
<b>Storage temperature</b>	5-45 °C
<b>Shelf life</b>	24 months

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#### Cleaning

Clean with PK 700 or PK 900.  
Sand (steel with P80, aluminum with P150-P180, galvanized steel and solvent-resistant old paintwork with P320).  
Clean with PK 1000.  
No need to sand new e-coated parts.  
Prime rather large bare metal areas with EUROFILL before filler application.

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#### Safety advice:

**2004/42/IIIB(cII)(540)539:** The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Mix well and strain before application.



#### Mixing Ratio

300 Parts by volume P 2420B 2K-Sealer



#### Hardener

100 Parts by volume D 70 Undercoat hardener, fast  
D 80 Undercoat hardener, medium





#### Thinner

100 Parts by volume A 2120 Accelerator thinner



#### Spray viscosity at 20°C

DIN 4: 17-19 s      **Potlife at 20°C**  
ISO 4: 35-45 s

	 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar	2-2.5
Nozzle pressure	bar	0.7
Nozzle size	1.3-1.5	1.3-1.4
Number of spray coats		1
Flash off at 20°C	min	15
Film thickness	µm	20-35

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## Drying



Drying at 20°C

10 min

## Remark

After drying 30 min. at 20°C surface with EXTRASEALER BLACK has to be lightly sanded.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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