

EXTRASEALER BLACK

P 2420B

Sanding filler for paintable plastics

Application:	Filler for direct application to all paintable plastic substrates normally used in the automotive industry.
Remarks:	Stir well before use. The addition of FLEXPROM does not produce adhesion to unpaintable pure polypropylene (PP) and polyethylene (PE). The product can also be applied to adjacent e-coated new parts, if necessary. Potlife: 1 – 2 hours at 20°C

Solid Content	74 % +/- 2
Density	1.36-1.46 g/cm ³
Storage temperature	5-45 °C
Shelf life	24 months



Cleaning

Clean with PK 700 or PK 1000 using a sanding pad.
Clean with PK 1000.

Safety advice:

2004/42/IIIB(cII)(540)539: The EU limit value for this product (product category: IIB.cII) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Mixing Ratio

300 Parts by volume P 2420B 2K-Sealer
(alternatively: 100 g)



Hardener

100 Parts by volume D 70 Undercoat hardener, fast
D 80 Undercoat hardener, medium
(alternatively: 23 g)



Thinner



100 Parts by volume A 2410 Additive to prepare filler for direct application to plastics
(alternatively: 21 g)



Spray viscosity at 20°C

DIN 4: 18-20 s
ISO 4: 40-47 s

Potlife at 20°C

		 HVLP spray gun	 Compliant gravity-feed spray gun
Application pressure	bar		2.5
Nozzle pressure	bar	0.7	
Nozzle size		1.3-1.5	1.3-1.4
Number of spray coats			2
Flash off at 20°C	min		15-20 until surface mat
Film thickness	µm		40-60

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Drying



Drying at 60°C 25 min



Sanding manual, wet

P500 - P800



Orbital sanding, dry

P400

Remark

Apply R-M topcoat.

Plastic parts coated with EXTRASEALER BLACK containing FLEXPLO can be over coated without intermediate sanding within 5 days. If necessary, small inclusions can be removed with a fine sanding pad after 20 minutes of drying at 20°C.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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