

DIRECTFILLER GREY

P 2560G

2K Wet – on – Wet - Filler for paintable plastics

Application:	2-component Wet – on - Wet – Filler for plastics.
Key Features:	No combination with additives to accelerate the drying (e.g. SPEEDFLASH) possible. The filler hardeners D 70 / D 80 cannot be used in this product. Use on plastic substrates in combination with FLEXPLO additive.
Remarks:	For an efficient application, apply the product with ½ + 1 spray coat. At first, the putty area is covered with ½ spray coat. Then the complete repair area is covered with 1 spray coat.

Solid Content	73 % +/- 2
Density	1.64 g/cm ³
Storage temperature	5-45 °C
Shelf life	24 months



Cleaning

Plastic substrates
Clean with PK 1000
Sanding (replacement body panel with abrasive pad, damaged panels with P400)
Clean with PK 1000

Safety advice:

2004/42/IIIB(Cl)(540)539: The EU limit value for this product (product category: IIB.cl) in ready-for-use form is max 540 grams of VOC per liter. The VOC content of this product is 539 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions.

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Mixing Ratio

100 Parts by volume P 2560G 2K Primer Filler
(alternatively: 100 g)



Hardener

25 Parts by volume D 701 Hardener
(alternatively: 16 g)



Thinner

25 Parts by volume A 2410 Additive to prepare filler for direct application to plastics
(alternatively: 14 g)



Spray viscosity at 20°C

DIN 4: 15-20 s **Potlife at 20°C** 90 min
ISO 4: 25-50 s

		HVLP spray gun	Compliant gravity-feed spray gun
Application pressure	bar		2
Nozzle pressure	bar	0.7	
Nozzle size		1.3	1.3-1.4
Number of spray coats		$\frac{1}{2} + 1 = \frac{1}{2} \times \text{putty area} / 1 \times \text{whole repair area}$	
Flash off at 20°C	min	25-30 No flash-off between coats	
Film thickness	µm	30-40	

Remark After flash-off time, apply R-M Topcoat. When the flash-off time exceeds 4 hours at 20°C, denib the surface before topcoat will be applied.

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Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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