



Additive to accelerate drying

Product Category: **C 5**

Fields of use

Additive to accelerate drying of R-M 2-component standard VOC clears and R-M 2-component standard clears on vertical surfaces

Additional Information

The additive can also be used to reduce the drying times of PERFECTFILLER and EXTRASEALER. SPEEDFLASH S increases the chemical reactivity of the products in which it is used, allowing shorter waiting times before sanding, polishing operations or reassembly can be started. SPEEDFLASH S is particularly suited for body shops that, in order to save energy, bake the applied clear at panel temperatures below 60°C. SPEEDFLASH S is particularly suitable for small repairs.

Technical characteristics

Solids content ~ 1.0 %	Density 0.820– 0.920 g/cm ³
Storage temperature min. 5°C to max. 45°C	Shelf life 36 months

Application

The amount of SPEEDFLASH S to be added corresponds with the amount of thinner indicated in the standard mixing ratio.

Substrate / Pre-treatment / Cleaning

As specified in the technical data sheet of the product in which SPEEDFLASH S is being used.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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SPEEDFLASH S



	R-M standard-VOC-clear 300% by vol. H 2550 / H 2500 100% by vol. SPEEDFLASH S 100% by vol. Mix well and strain before application.	R-M standard-VOC-clear 300% by vol. H 420 100% by vol. SPEEDFLASH S 100% by vol. Mix well and strain before application.
	PERFECTFILLER 100% by vol. D 70 / D 80 25% by vol. SPEEDFLASH S 25% by vol. Mix well and strain before application.	EXTRASEALER 300% by vol. D 80 / D 70 100% by vol. SPEEDFLASH S 100% by vol. Mix well and strain before application.
The use of SPEEDFLASH S will considerably reduce the potlife of the product in which it is used.		
	As specified in the technical data sheet of the product in which SPEEDFLASH S is being used.	
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	CRYSTALCLEAR CP 40°C 30 min. 50°C 25 min. DIAMONTCLEAR CP 30 min. 25 min. STARLUX CP 30 min. 25 min. Finishing operations after specified drying times and several hours of cooling or on the next day.	
	RAPIDCLEAR C 2570* 20°C 3 – 4 h 40°C 30 min. 60°C 10 – 15 min. EVERCLEAR C 2550 4 h 30 – 45 min. 15 – 20 min. GLOSSCLEAR C 2560 4 h 20 min. * at improved polish ability at 60°C	
	PERFECTFILLER WHITE / GREY / BLACK: 20°C 1.5 h 60°C: 10 min. EXTRASEALER WHITE / BLACK: 10 min. /	

Finishing

After drying 30 min. at 20°C surface with EXTRASEALER WHITE / BLACK has to be lightly sanded.

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product, please adhere to the actual safety recommendations and the personal protective equipment.