

2K PU clear

Product Category: **C 4**

Fields of use

Multi-purpose clear for applications ranging from repair of individual panels to overall resprays.

Additional Information

Technical characteristics

Solids content 42 % \pm 2	Density 0.900 – 1.000 g/cm ³
Storage temperature min. 5°C up to max. 45°C	Shelf life 36 months

Application

Substrate / Pre-treatment / Cleaning

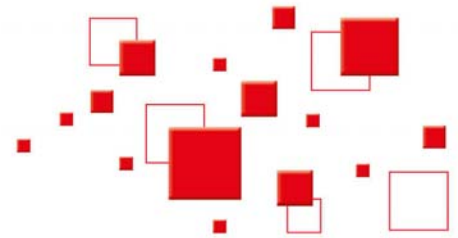
STARTOP HS was designed for use on DIAMONT and ONYX HD basecoats.







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STARTOP HS



	STARTOP HS H 9000 BC 020 (15°C – 25°C) BC 030 (> 25°C)	100% by vol. 25% by vol. 25% by vol.	100 g 27 g 22 g
	Viscosity at 20°C: ISO 4 cup: DIN 4 cup:	28 to 34 seconds 15 to 17 seconds	
	Potlife: 3 hours at 20°C		
	HVLP gravity-feed spraygun Compliant gravity-feed spraygun	1.3 – 1.5 mm 1.3 – 1.4 mm	0.7 bar at the nozzle 2.0 – 2.5 bar
	Number of spraycoats: Film thickness: Important: Stove immediately after paint application (no flash-off).	2 50 – 60 µm	
	Drying at 20°C: Drying at 60°C:	Dust-free after 1 hour Ready for assembly after 5 hours Fully cured after 24 hours 30 min.	
	(short wave)	8 min.	

Finishing

Finishing operations after specified drying times and cooling

Safety instructions

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.