

STOP FILLER II

B 2410

Polyester spray filler

| | |
|----------------------|---|
| Application: | Polyester filler to be applied with a gravity-feed spray gun. Particularly suitable for repairing large areas. Especially hail-damaged paintwork can be repaired efficiently with STOP FILLER II. |
| Key Features: | Less edge marking when used with 2K SF Primer AKROFILL. This mixture ensures good sandability and adhesion. |
| Remarks: | Stir well before use. |

| | |
|----------------------------|-----------------------------|
| Solid Content | 71 % +/- 2 |
| Density | 1.43-1.53 g/cm ³ |
| Storage temperature | 5-45 °C |
| Shelf life | 8 months |



Cleaning

Clean with PK 700 or PK 900.
Sand (steel with P80, aluminum with P150-P180, galvanized steel, glass-fiber reinforced plastics (GRP, SMC) and wellcured solvent-resistant old paintwork with P240).
Clean with PK 1000.
Bare metal surfaces (steel, aluminum, galvanized substrates) must previously be primed with one coat of AKROFILL and dried at 60°C for 20 min.

Safety advice:

2004/42/IIIB(b)(250)249: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 249 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Mixing Ratio

B 2410 Polyester spray filler
1,4 kg



Hardener

D 2460 Hardener
50 ml





Spray viscosity at 20°C

DIN 4:

Potlife at 20°C

25 min

| | |  HVLP spray gun |  Compliant gravity-feed spray gun |
|------------------------------|------------|--|---|
| Application pressure | bar | | 2-3 |
| Nozzle pressure | bar | 0.7 | |
| Nozzle size | | 2.5-3 | 2.5 |
| Number of spray coats | | 3 – 5 | |
| Film thickness | µm | 150-300 If a film thickness of > 300 µm is required, a second spray body filler layer can be applied without intermediate sanding after having dried the first layer. | |

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Drying



Drying at 20°C 3-4 h

Drying at 60°C 30 min



Infrared (short wave) 10 min
at 50%

Infrared (medium wave) 15-20 min



Orbital sanding, dry

P150 pre-sanding
P240 fine sanding

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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