

STOP QUICK eSense

B 2445E
2K-Fast putty



Application: Fast drying, easy sanding polyester putty suitable for repairing steel, galvanized steel, aluminum and glass-fiber reinforced plastics (GRP, SMC).

Remarks: Stir well before use. Mix intensively to avoid any marble effect.
Respect the mixing ratio. Using too much hardener can lead to topcoat discoloration (peroxide spots) while using too little hardener can increase the drying time.

Solid Content	86 % +/- 2
Density	1.68-1.78 g/cm ³
Storage temperature	5-45 °C
Shelf life	12 months



Cleaning

Clean with PK 700 or PK 900.
Sand (steel and galvanized steel with P80, aluminum with P150-P180).
Clean with PK 1000.
Do not use the product on phosphating primers or thermoplastic substrates.

Handling



Number of coats: 2-3

Safety advice:

2004/42/IIIB(b)(250)180: The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 grams of VOC per liter. The VOC content of this product is 180 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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	Mixing Ratio	100 % by weight	B 2445E 2K-Fast putty
	Hardener	2.5 % by weight	D 2465 Hardener for bodyfiller (<12°C = 3 g / 12-25°C = 2.5 g / >25°C = 1.5 g)
	Spray viscosity at 20°C	DIN 4:	Potlife at 20°C 5 min

Drying

	Drying at 20°C	15 min
	Drying at 60°C	10 min
	Infrared (short wave)	4 min at 50%
	Infrared (medium wave)	6 min
	Drying Remark	Drying will take longer when product is applied to a cold substrate.

	Orbital sanding, dry	Dry with P80, P150, P240
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