

SUPREMETOP CP

C 2485

HS clear ultra scratch resistant

Application:	Low-solvent clear for repairing vehicles with scratch-resistant original paint finishes. SUPREMETOP CP was designed for use on ONYX HD and DIAMONT basecoats (add 3% of H 9000 to DIAMONT mixing bases).
Key Features:	The SUPREMETOP CP clearcoat ensures an excellent and perfect finish quality. The product is scratch-resistant thanks to its good "reflow" properties. SUPREMETOP CP offers excellent polishability.
Remarks:	Note: Use slower SC 880 / GV 500 thinner for higher temperatures or when refinishing large surfaces. For combi-booths, take additional heating rate into account until panel temperature has been reached.

Solid Content	55 % +/- 2
Density	0.95-1.05 g/cm ³
Storage temperature	5-45 °C
Shelf life	36 months

Safety advice:

2004/42/IIIB(d)419: The EU limit value for this product (product category: IIB.d) in ready-for-use form is max 420 grams of VOC per liter. The VOC content of this product is 419 g/l.

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only. For the use of this product please adhere to the actual safety recommendations and the personal protective equipment.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.



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Mixing Ratio 100 % by weight C 2485 HS clear ultra scratch resistant



Hardener 40 % by weight H 802 SUPREMETOP CP hardener



Thinner 20 % by weight SC 850 Thinner, medium



Spray viscosity at 20°C DIN 4: 18-20 s **Potlife at 20°C** 1 h
ISO 4: 40-50 s

	HVLV spray gun	Compliant gravity-feed spray gun
Application pressure bar		2
Nozzle pressure bar	0.7	
Nozzle size	1.3	1.3-1.4
Number of spray coats	2 3 – 5 minutes between spraycoats	
Film thickness µm	40-60	

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Drying



Drying at 60°C 40 min



Infrared (short wave) 10 min

Remark Finishing operations after specified drying times and cooling.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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